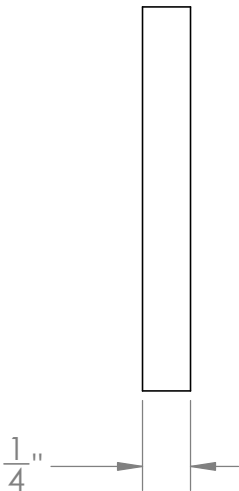
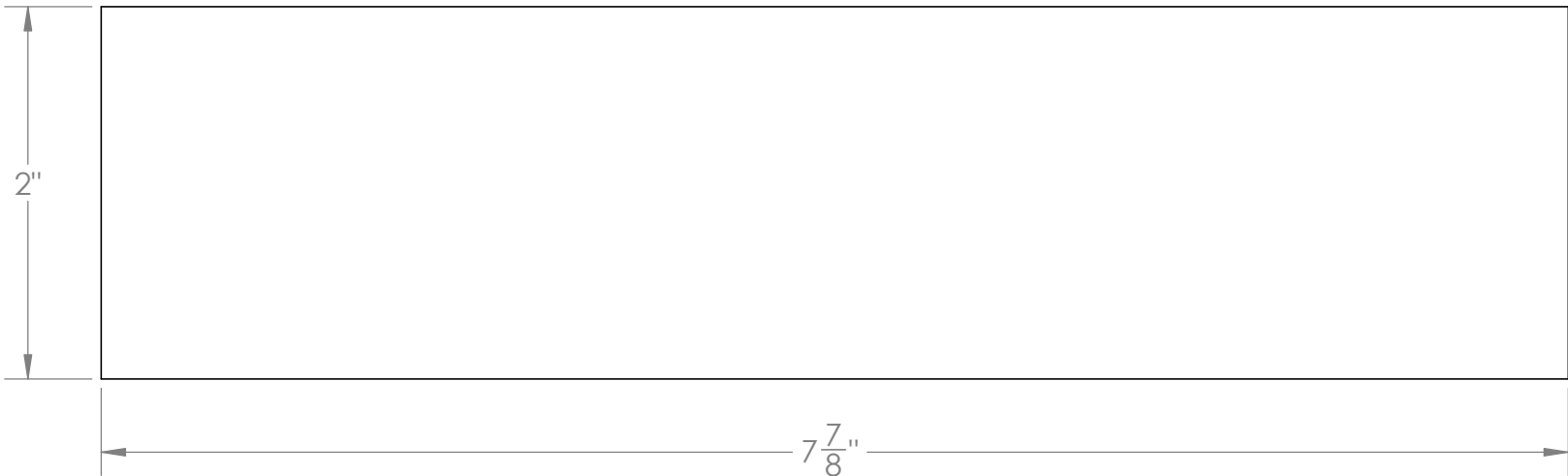
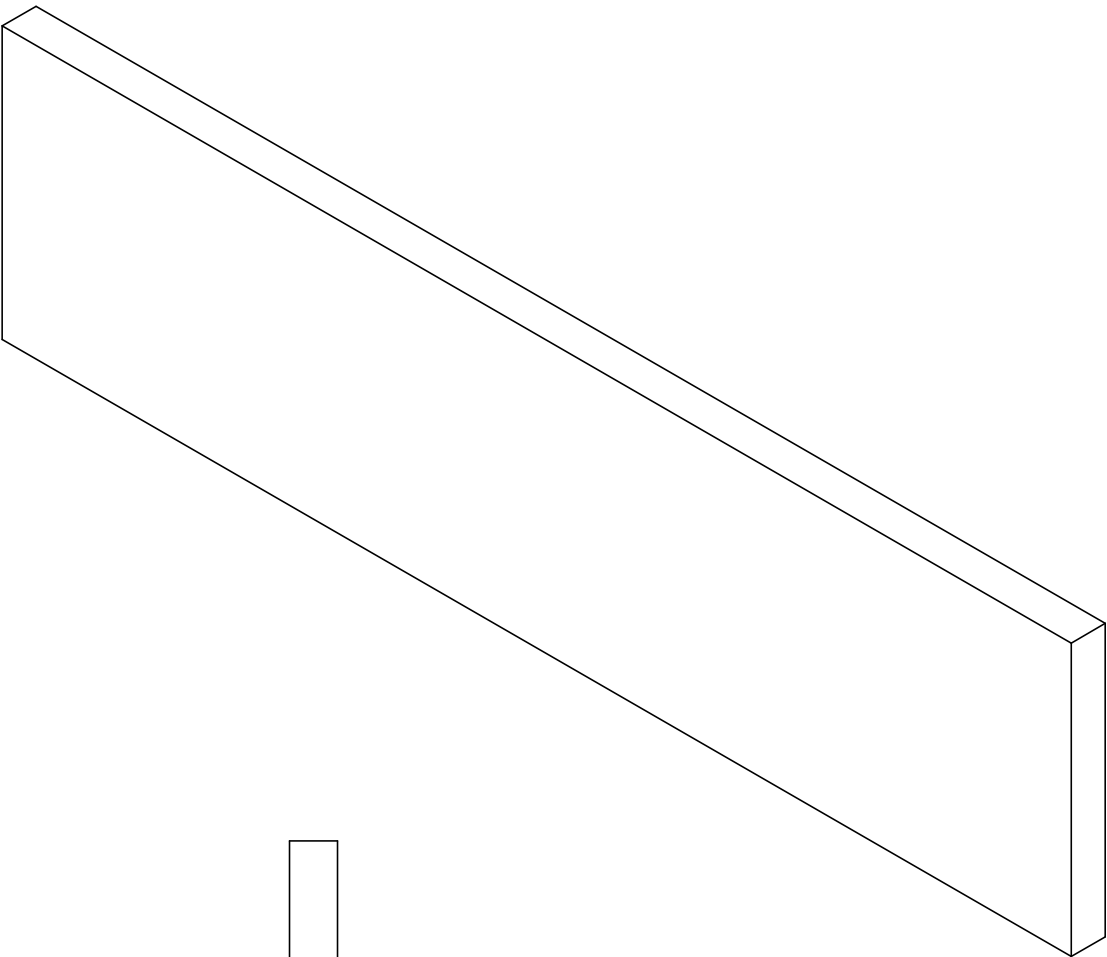


- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. 1 PIECE NEEDED PER ASSEMBLY.

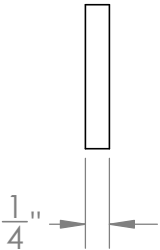
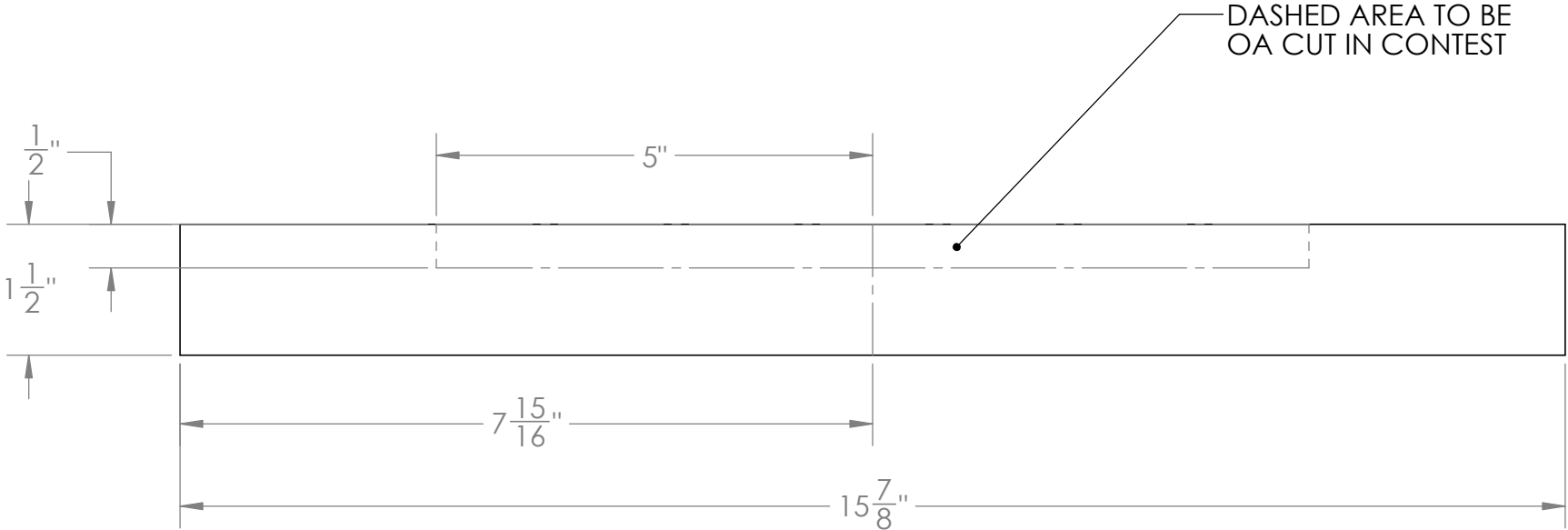
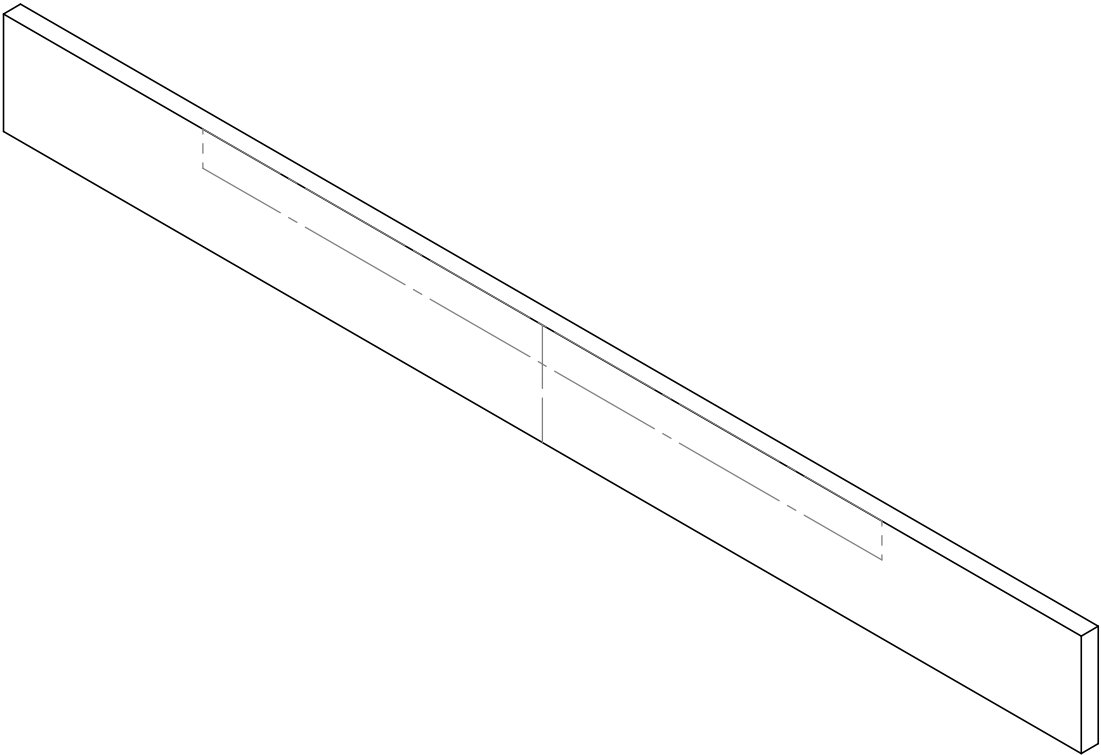


<div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEF INDUSTRIES IS PROHIBITED.</div>	Material: Plain Carbon Steel		Customer		<div>CHIEF FABRICATION</div>		
	Unless Otherwise Specified		Weight: Lbs.				
	All Dimensions in Inches						
	Fractions ± 1/16"		Approvals		Date		
	.X ± .060		Drawn By: CJS		02/15/24		
	.XX ± .03		Checked:		Part No:		
	.XXX ± .010		Quote No.				
	.XXXX ± .005				Size: B		
	Angles ± 1 1/2°				Scale: 1:1		
					Sheet: 1 of 1		



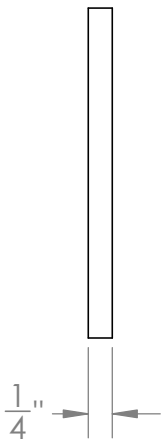
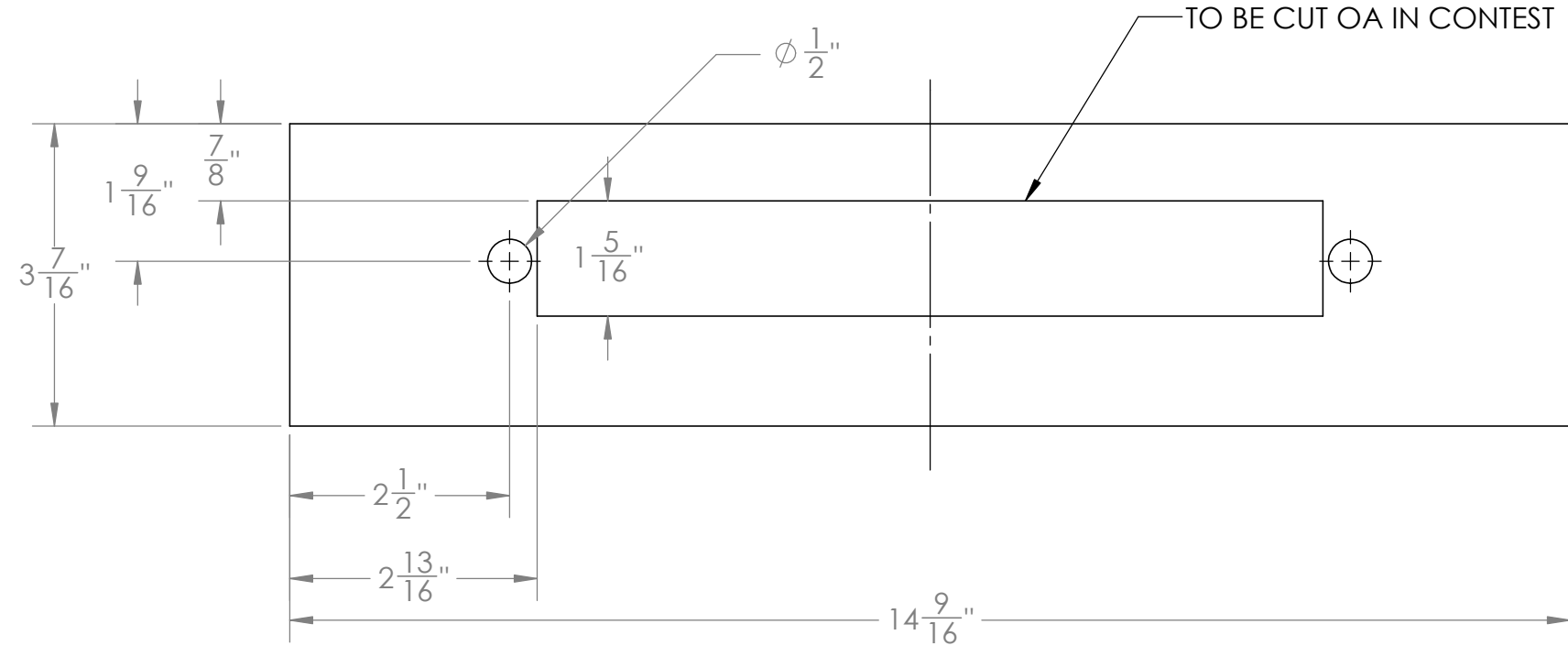
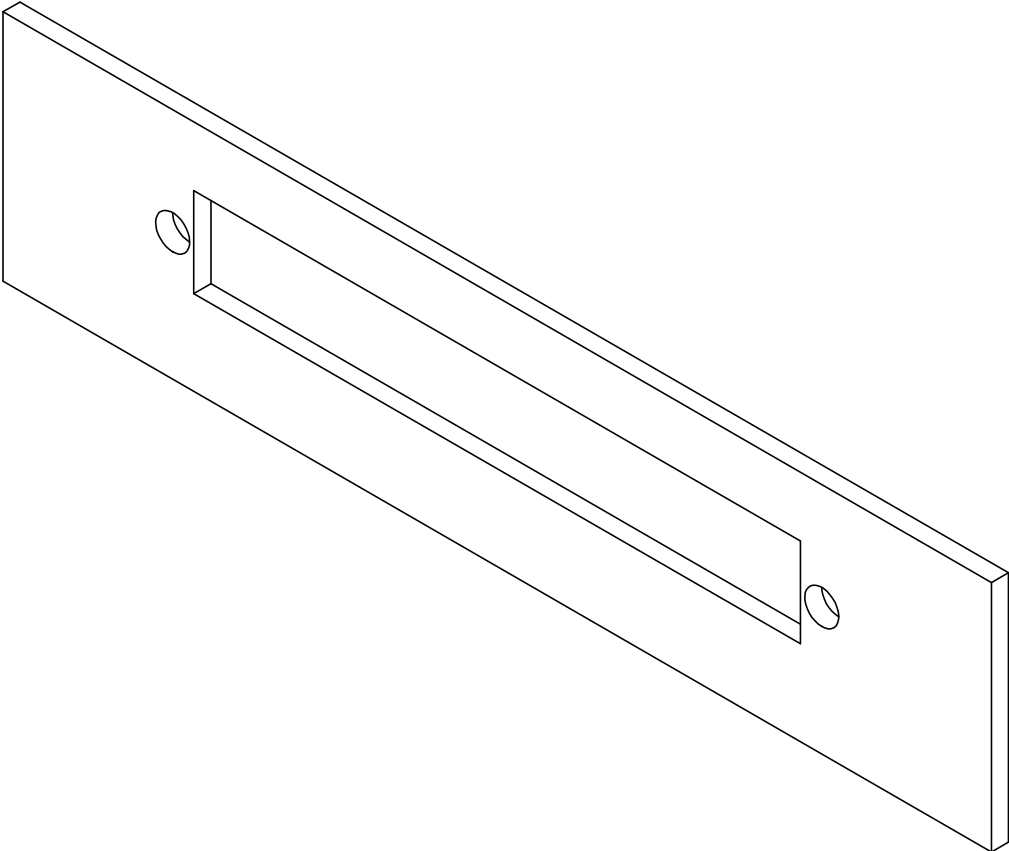
Drawing: Bolster Flat

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. PART WAS COMBINED INTO 1 PIECES PER EMAIL.
 - 4. QUANTITY OF 1 PER ASSEMBLY.



PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEF INDUSTRIES IS PROHIBITED.	Material: Plain Carbon Steel		Customer	
	Unless Otherwise Specified All Dimensions in Inches		Weight: Lbs.	
	Fractions ±	1/16"	Approvals	Date
	.X ±	.060	Drawn By: CJS	02/15/24
	.XX ±	.03	Checked:	
	.XXX ±	.010	Quote No.	
	.XXXX ±	.005		
	Angles ±	1 1/2°		
			CHIEF FABRICATION	
			Drawing: Bolster Sides Combined	
			Part No:	
Size: B		Scale: 1:2	Sheet: 1 of 1	

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. QUANTITY 1 NEEDED PER ASSEMBLY.



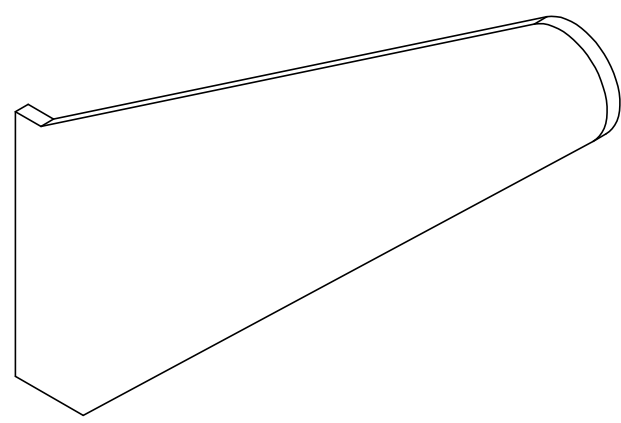
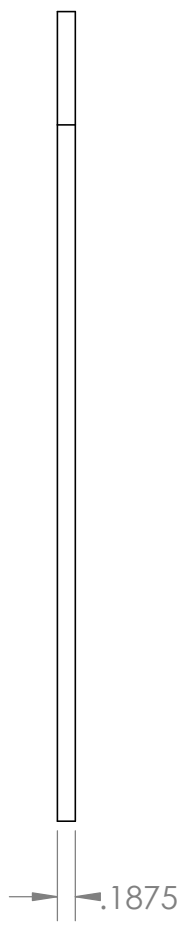
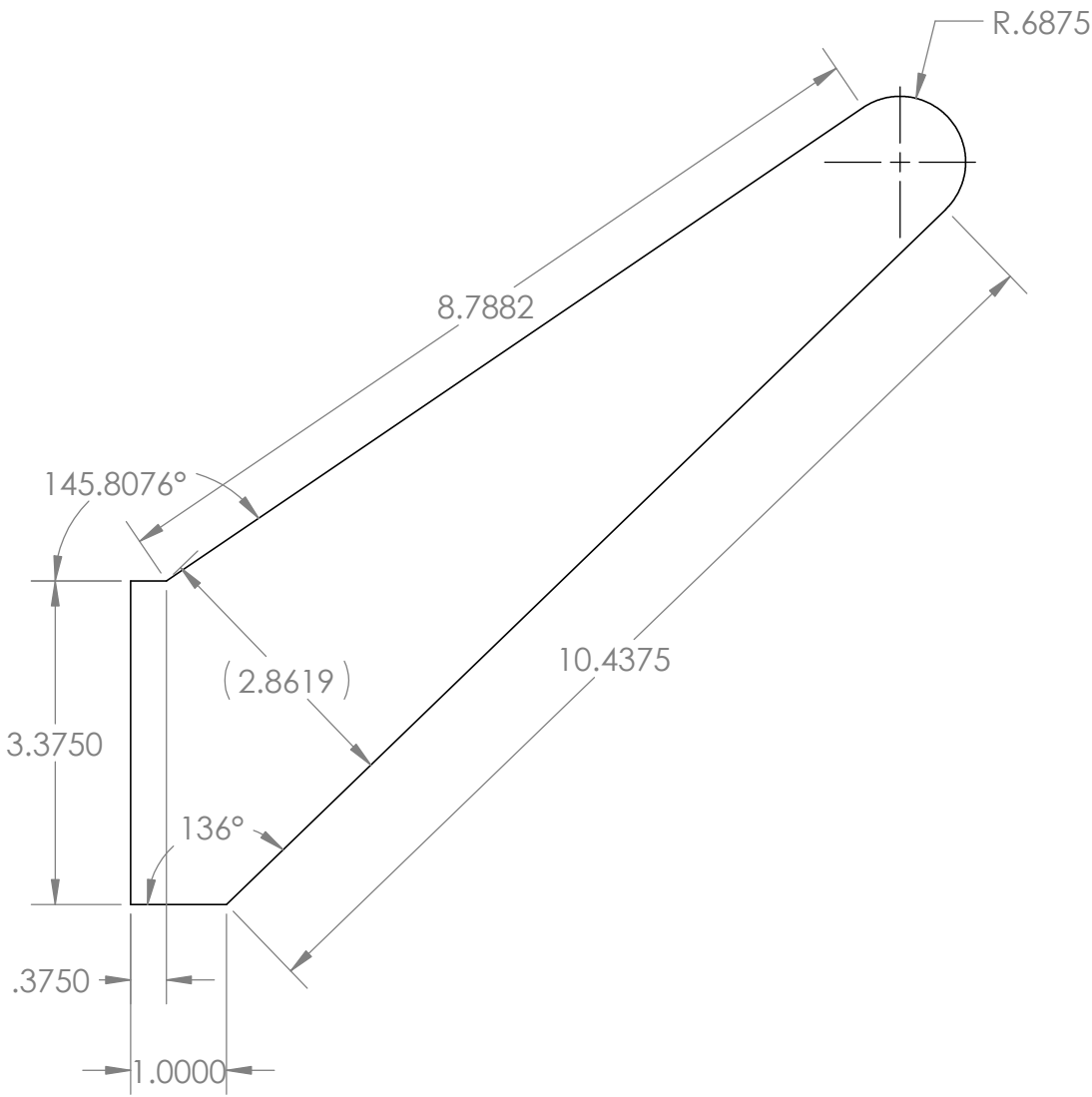
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEFINDUSTRIES IS PROHIBITED.	Material: Plain Carbon Steel		Customer	
	Unless Otherwise Specified		Weight: Lbs.	
	All Dimensions in Inches		Date	
	Fractions ± 1/16"		Drawn By: CJS 02/15/24	
	.X ± .060		Checked:	
	.XX ± .03		Quote No.	
	.XXX ± .010		Part No:	
	.XXXX ± .005		Size: B	
	Angles ± 1 1/2°		Scale: 1:2	
			Sheet: 1 of 1	



Drawing: Front Face Plate

Part No:

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. QUANTITY 2 NEED PER ASSEMBLY.



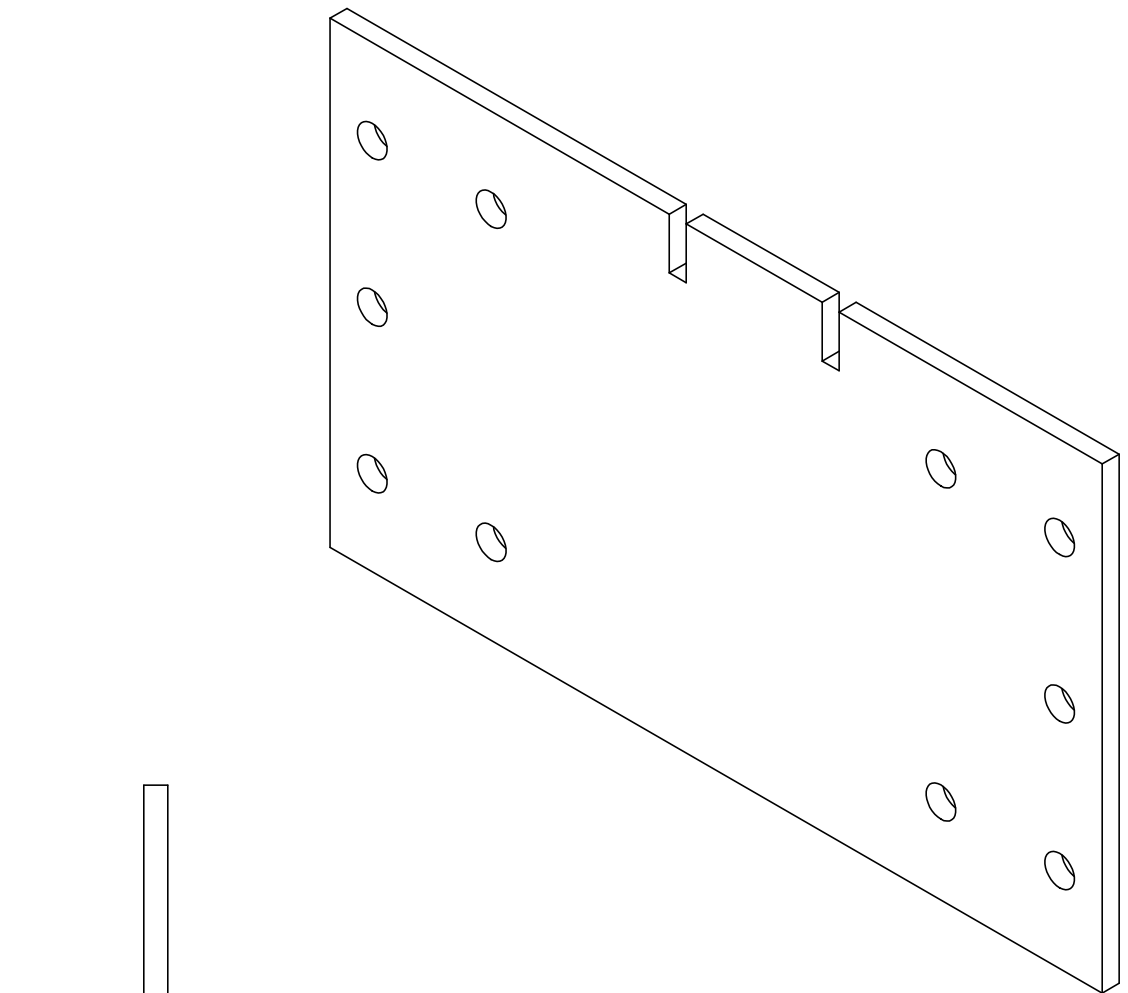
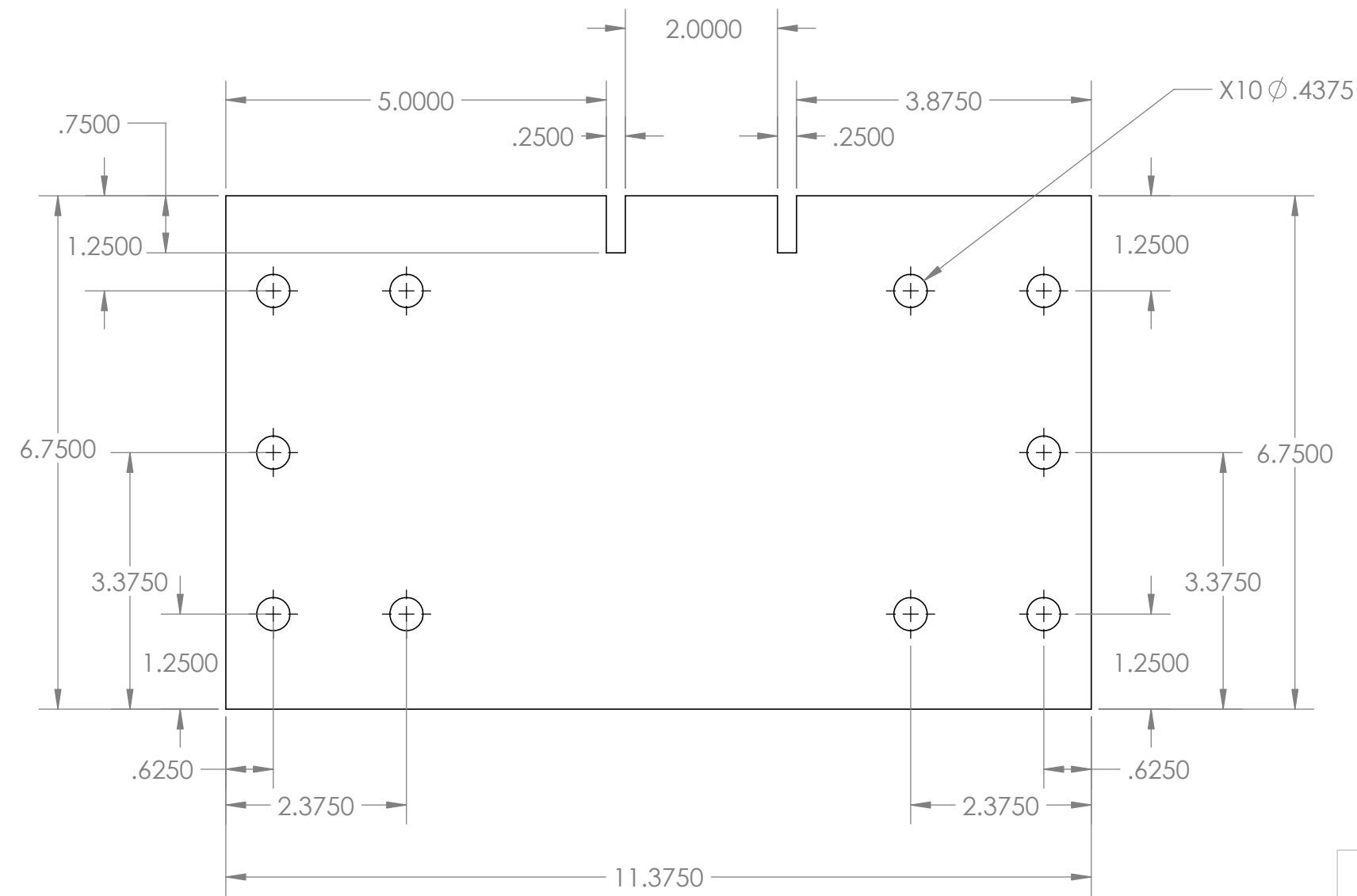
<p>PROPRIETARY AND CONFIDENTIAL</p> <p>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEF INDUSTRIES IS PROHIBITED.</p>	Material: Plain Carbon Steel		Customer	
	Unless Otherwise Specified		Weight: Lbs.	
	All Dimensions in Inches		Date	
	Fractions ± 1/16"		Drawn By: CJS 02/15/24	
	.X ± .060		Checked:	
	.XX ± .03		Quote No.	
	.XXX ± .010		Size: B	
	.XXXX ± .005		Scale: 1:2	
	Angles ± 1 1/2°		Sheet: 1 of 1	

CHIEF
FABRICATION

Drawing: Left Handle Bracket

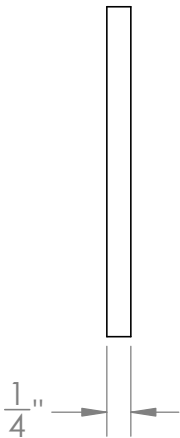
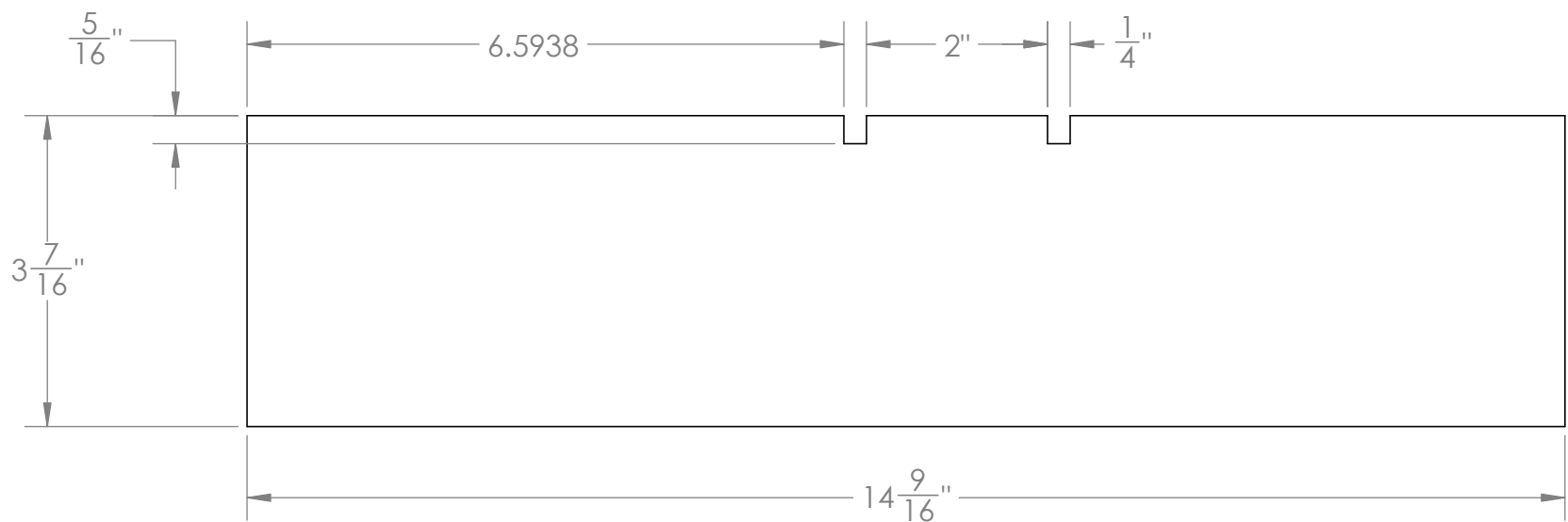
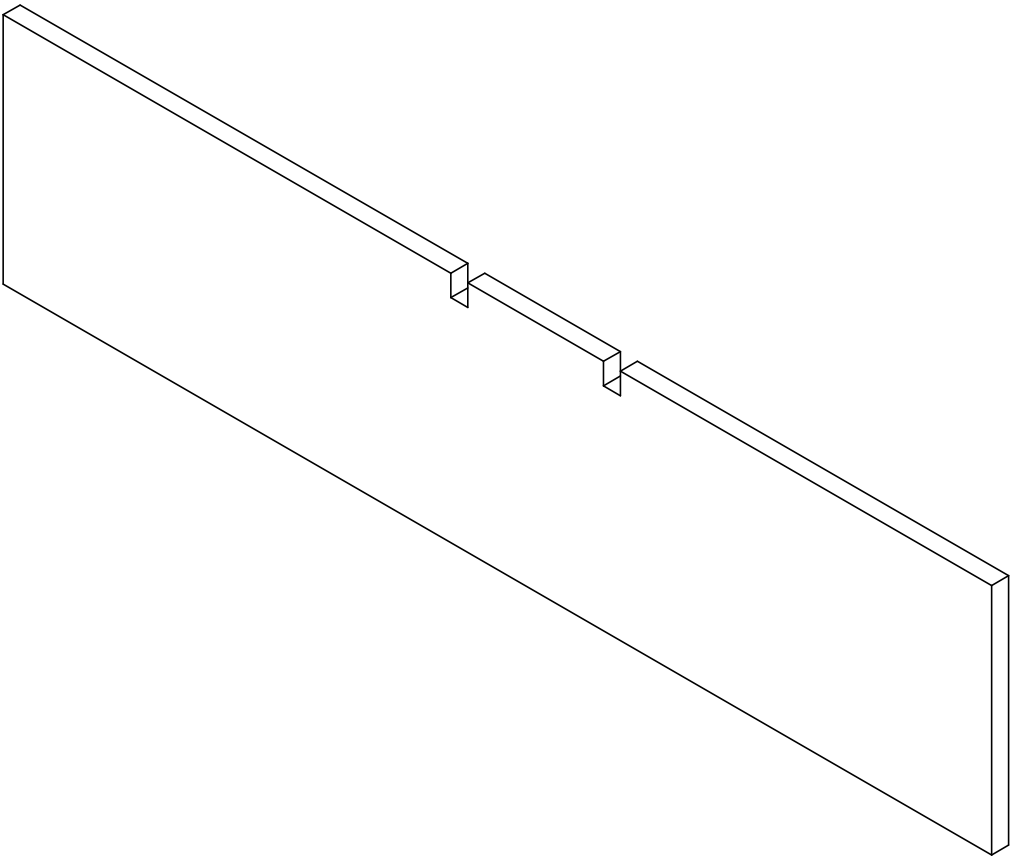
Part No:

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. QUANTITY 1 NEEDED PER ASSEMBLY.



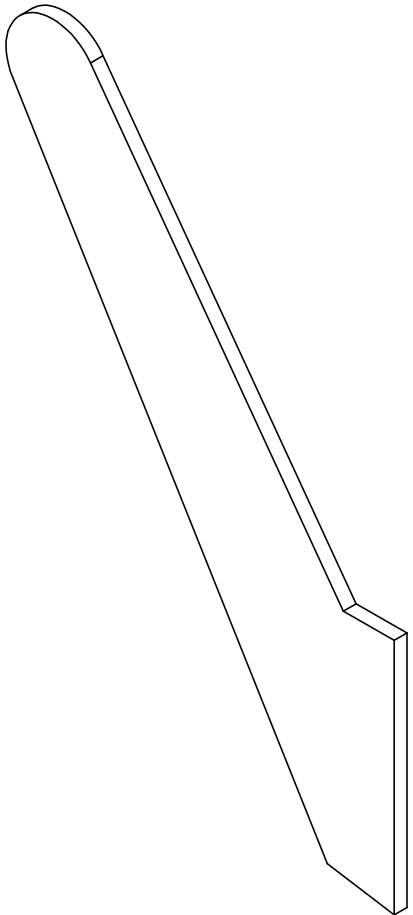
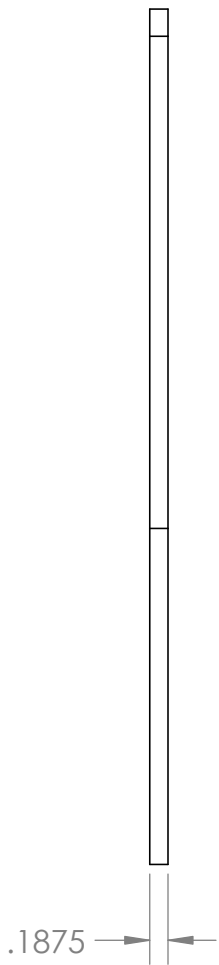
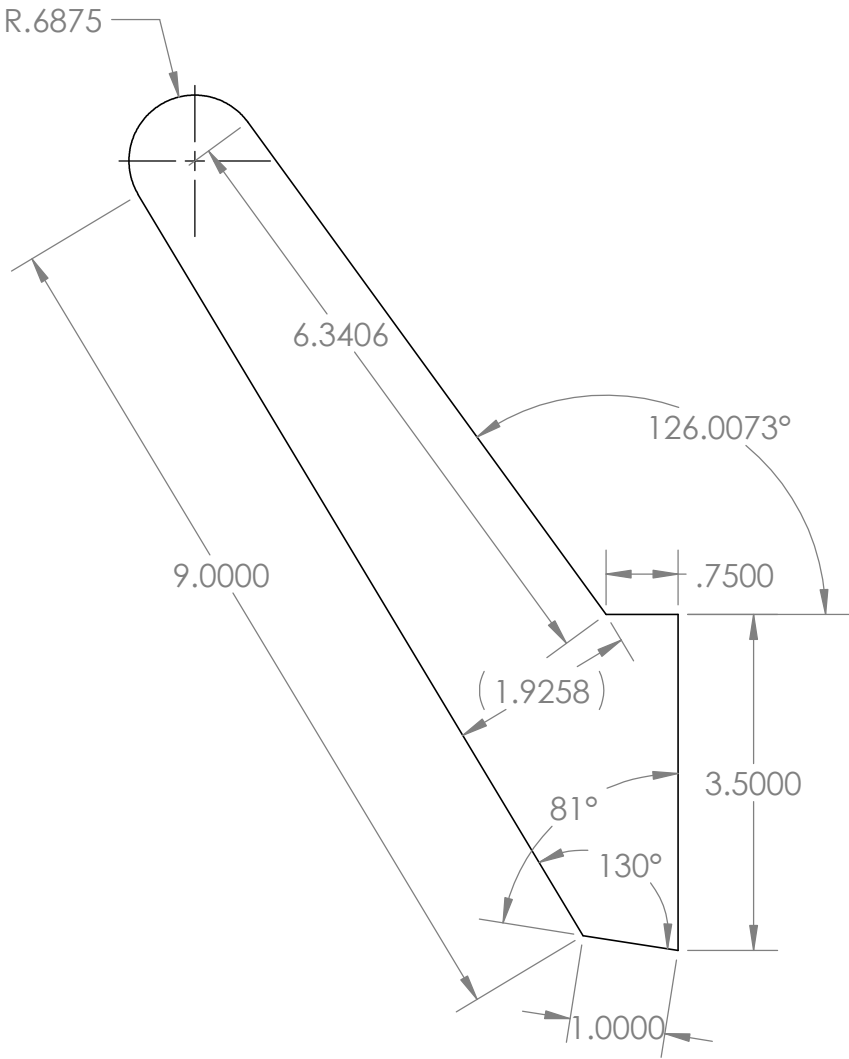
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEF INDUSTRIES IS PROHIBITED.	Material: Plain Carbon Steel		Customer	
	Unless Otherwise Specified All Dimensions in Inches		Weight: Lbs.	
	Fractions ±	1/16"	Approvals	Date
	.X ±	.060	Drawn By: CJS	02/15/24
	.XX ±	.03	Checked:	
	.XXX ±	.010	Quote No.	
	.XXXX ±	.005		
	Angles ±	1 1/2°		
			Drawing: Main Mounting Plate	
			Part No:	
			Size: B	Scale: 1:2
			Sheet: 1 of 1	

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. QUANTITY 1 NEEDED PER ASSEMBLY.



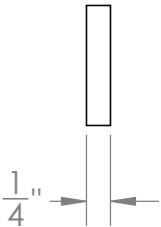
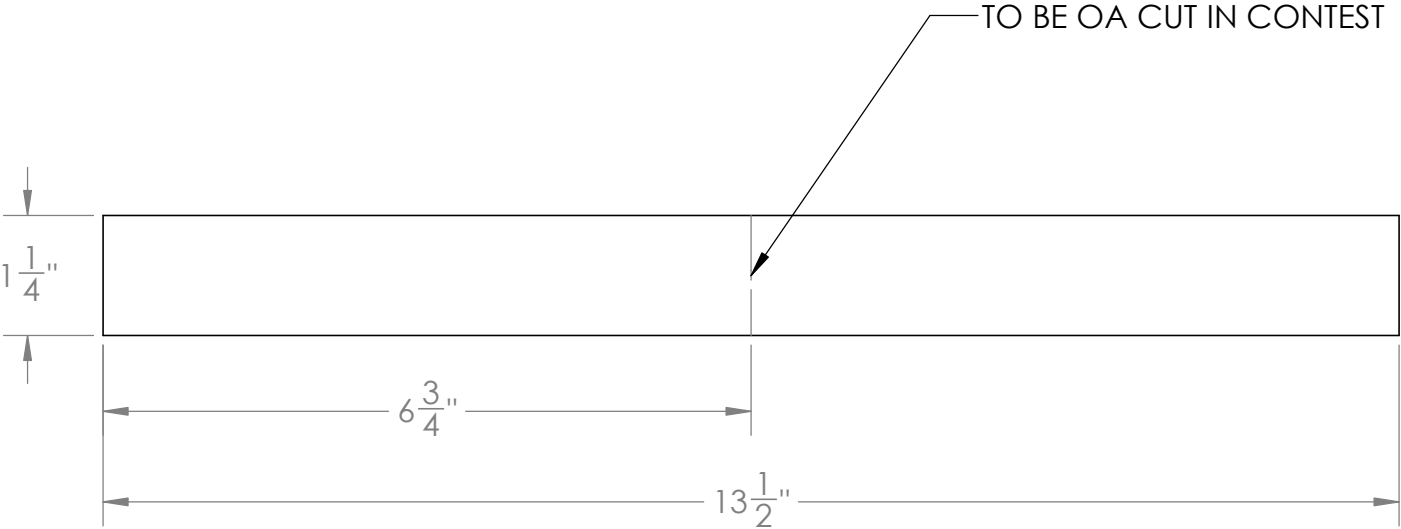
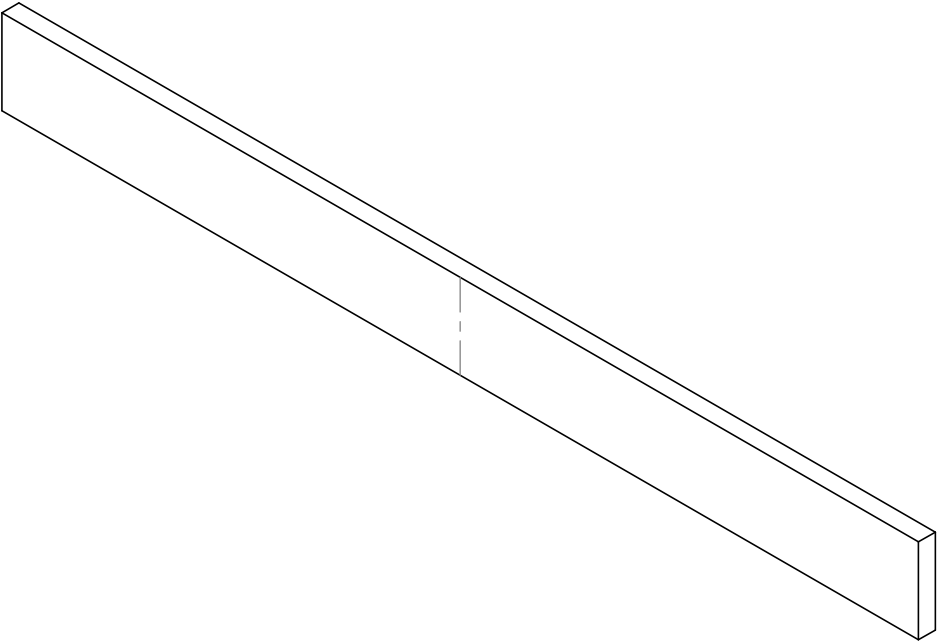
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEF INDUSTRIES IS PROHIBITED.	Material: Plain Carbon Steel		Customer	
	Unless Otherwise Specified All Dimensions in Inches		Weight: Lbs.	
	Fractions ±	1/16"	Approvals	Date
	.X ±	.060	Drawn By: CJS	02/15/24
	.XX ±	.03	Checked:	
	.XXX ±	.010	Quote No.	
	.XXXX ±	.005		
	Angles ±	1 1/2°		
			CHIEF FABRICATION	
			Drawing: Rear Face Plate	
			Part No:	
Size: B		Scale: 1:2	Sheet: 1 of 1	

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. QUANTITY 2 NEEDED PER ASSEMBLY.

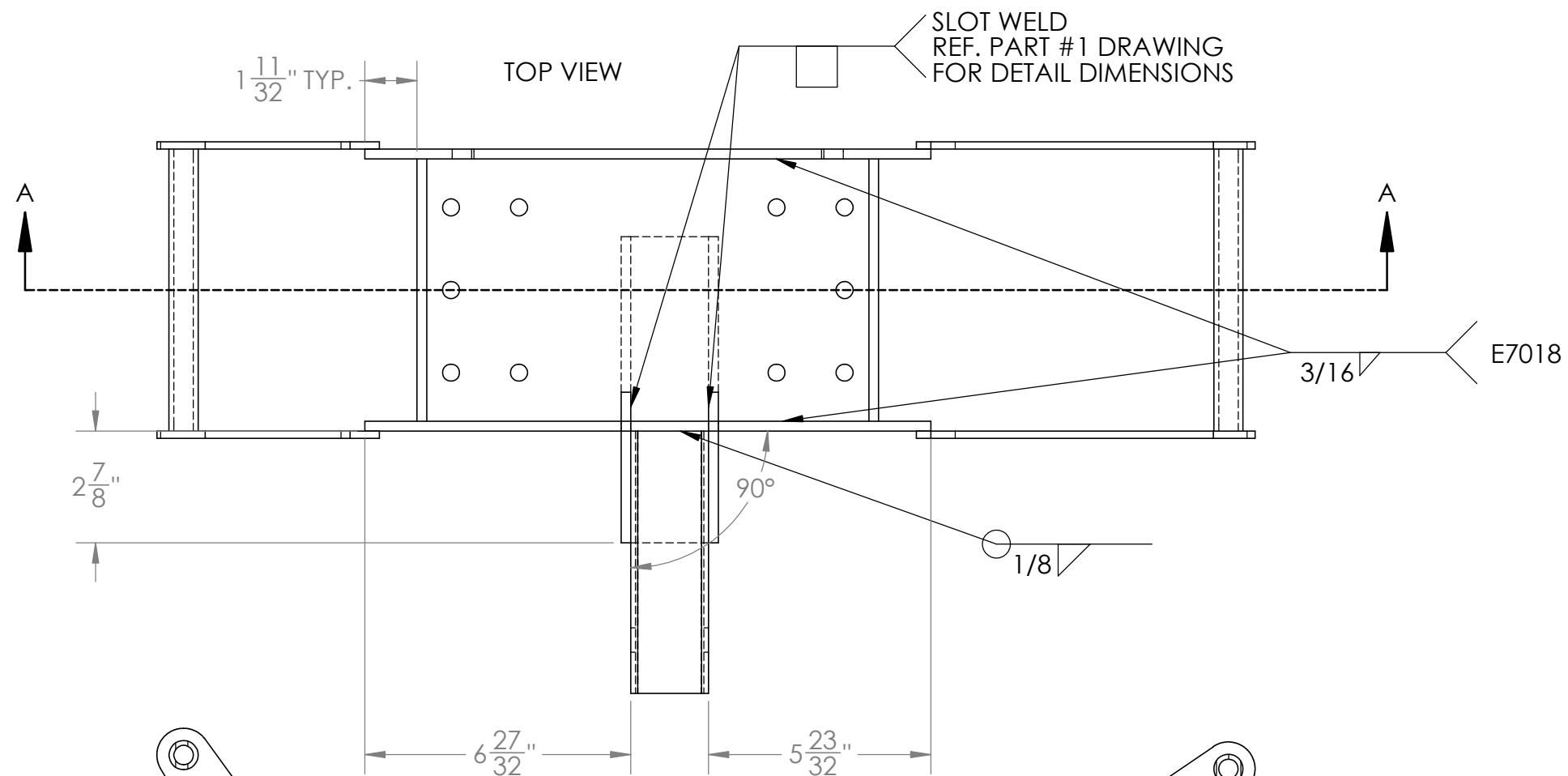


PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEF INDUSTRIES IS PROHIBITED.	Material: Plain Carbon Steel		Customer	
	Unless Otherwise Specified All Dimensions in Inches		Weight: Lbs.	
	Fractions ±	1/16"	Approvals	Date
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	.XX ±	.03	Checked:	
	.XXX ±	.010	Quote No.	
	.XXXX ±	.005		
	Angles ±	1 1/2°		
			CHIEF FABRICATION	
			Drawing: Right Handle Bracket	
			Part No:	
Size: B		Scale: 1:2	Sheet: 1 of 1	

- NOTES:
- 1. REMOVE ALL BURRS, BREAK ALL SHARPS.
 - 2. SOME LINES OMITTED FOR CLARITY.
 - 3. PART COMBINED INTO 1 PIECE PER EMAIL.
 - 4. QUANTITY 1 REQUIRED PER ASSEMBLY.



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	Unless Otherwise Specified All Dimensions in Inches		Weight: Lbs.	
	Fractions ±	1/16"	Approvals	Date
	.X ±	.060	Drawn By: CJS	02/15/24
	.XX ±	.03	Checked:	
	.XXX ±	.010	Quote No.	
	.XXXX ±	.005		
	Angles ±	1 1/2°		
			CHIEF FABRICATION	
			Drawing: End Flange Combined	
			Part No:	
Size: B		Scale: 1:2	Sheet: 1 of 1	



SLOT WELD
REF. PART #1 DRAWING
FOR DETAIL DIMENSIONS

TOP VIEW

E7018

SECTION A-A

HALF OPEN CORNER
WELD TO BLEND EDGES

HALF OPEN CORNER
WELD TO BLEND EDGES


E6010

HALF OPEN CORNER
WELD TO BLEND EDGES

HALF OPEN CORNER
WELD TO BLEND EDGES

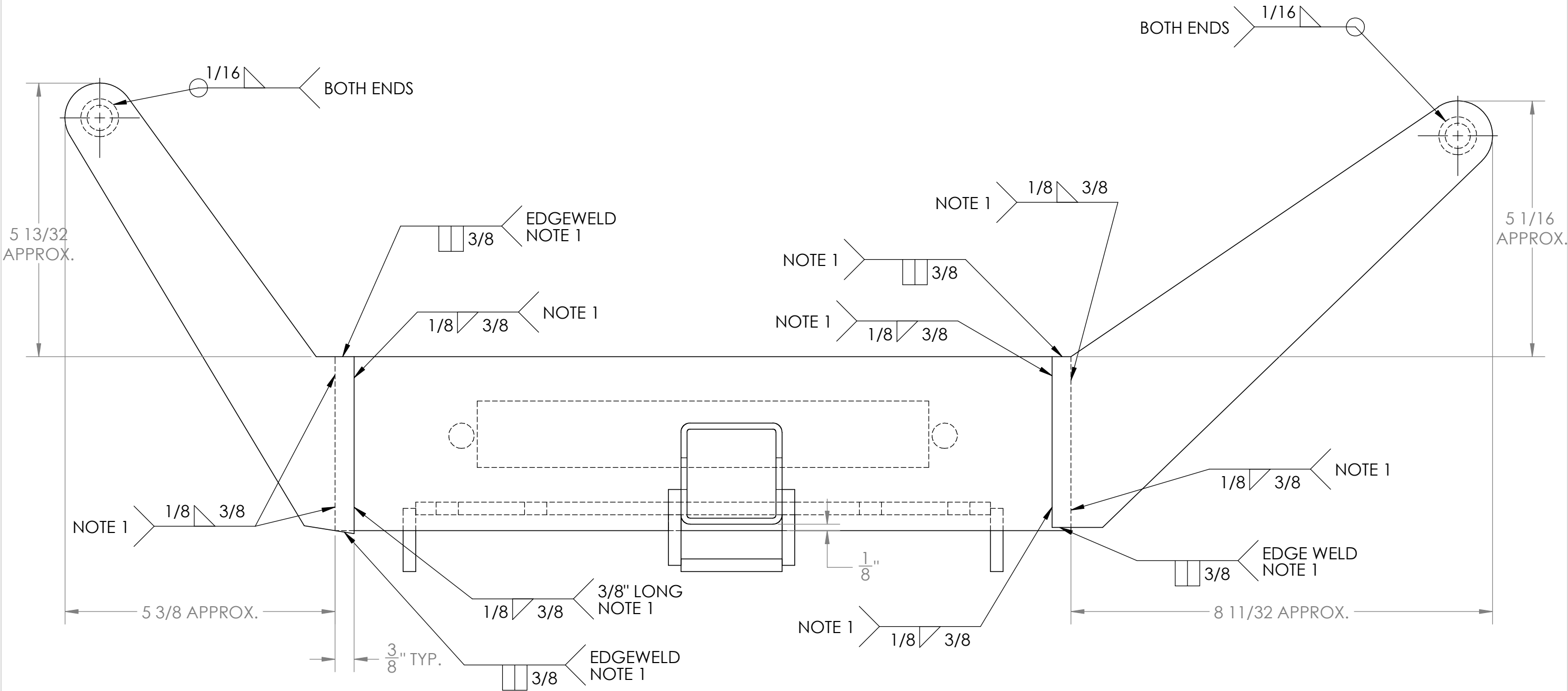
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
CHIEF INDUSTRIES ANY REPRODUCTION
IN PART OR AS A WHOLE WITHOUT THE
WRITTEN PERMISSION OF
CHIEF INDUSTRIES IS PROHIBITED.

Material:		Customer	
Unless Otherwise Specified			
All Dimensions in Inches			
Fractions	± 1/16"		
.X	± .060	Weight: Lbs.	
.XX	± .03	Approvals	Date
.XXX	± .010	Drawn By: CJS	03/05/24
.XXXX	± .005	Checked:	
Angles	± 1 1/2°	Quote No.	

CHIEF
FABRICATION


Drawing: Winch Carrier
 Part No:
 Size: B Scale: 1:4 Sheet: 1 of 1

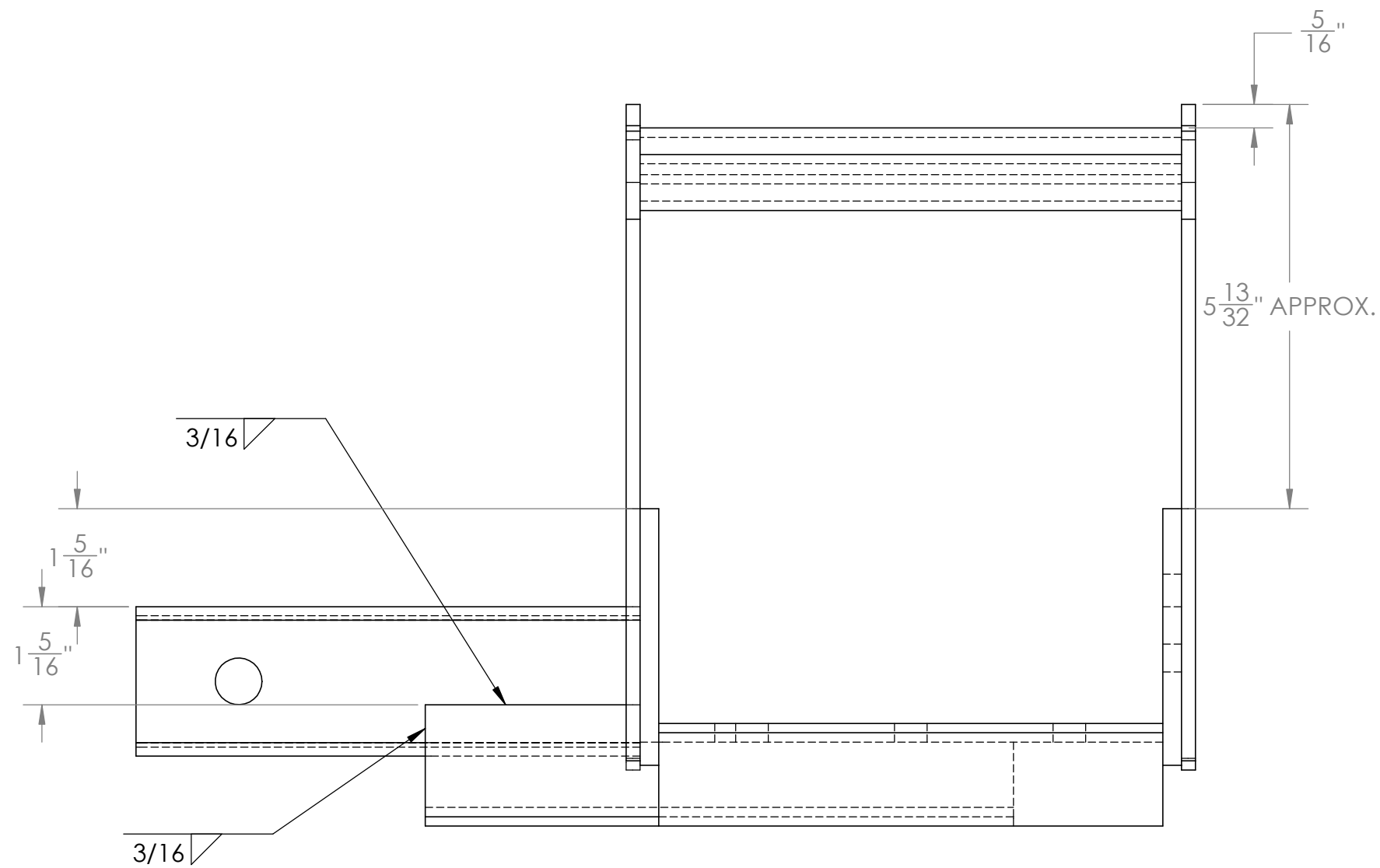
NOTE 1: THESE WELDS ATTACH BOTH
HANDLE BRACKETS ON EACH OF BACK
REAR PIECE (3) AND FRONT PIECE (2)
POST SECONDARY USE GTAW PROCESS.



BACK VIEW

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEFINDUSTRIES IS PROHIBITED.	Material:		Customer	
	Unless Otherwise Specified		Weight: Lbs.	
	All Dimensions in Inches		Date	
	Fractions ± 1/16"		Drawn By: CJS 03/05/24	
	.X ± .060		Checked:	
	.XX ± .03		Quote No.	
	.XXX ± .010			
	.XXXX ± .005			
	Angles ± 1 1/2°			

CHIEF
FABRICATION
Drawing: Winch Carrier
Part No:
Size: B Scale: 1:2 Sheet: 1 of 1



LEFT SIDE VIEW

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIEF INDUSTRIES ANYREPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CHIEFINDUSTRIES IS PROHIBITED.	Material: Unless Otherwise Specified All Dimensions in Inches Fractions ± 1/16" .X ± .060 .XX ± .03 .XXX ± .010 .XXXX ± .005 Angles ± 1 1/2°	Customer	
	Weight: Lbs.		Approvals
	Drawn By: CJS		Date 03/05/24
	Checked:		Quote No.
	Part No:		
CHIEF FABRICATION		Drawing: Winch Carrier	
Size: B		Scale: 1:2	Sheet: 1 of 1